

# *WP SPEEDLINER*

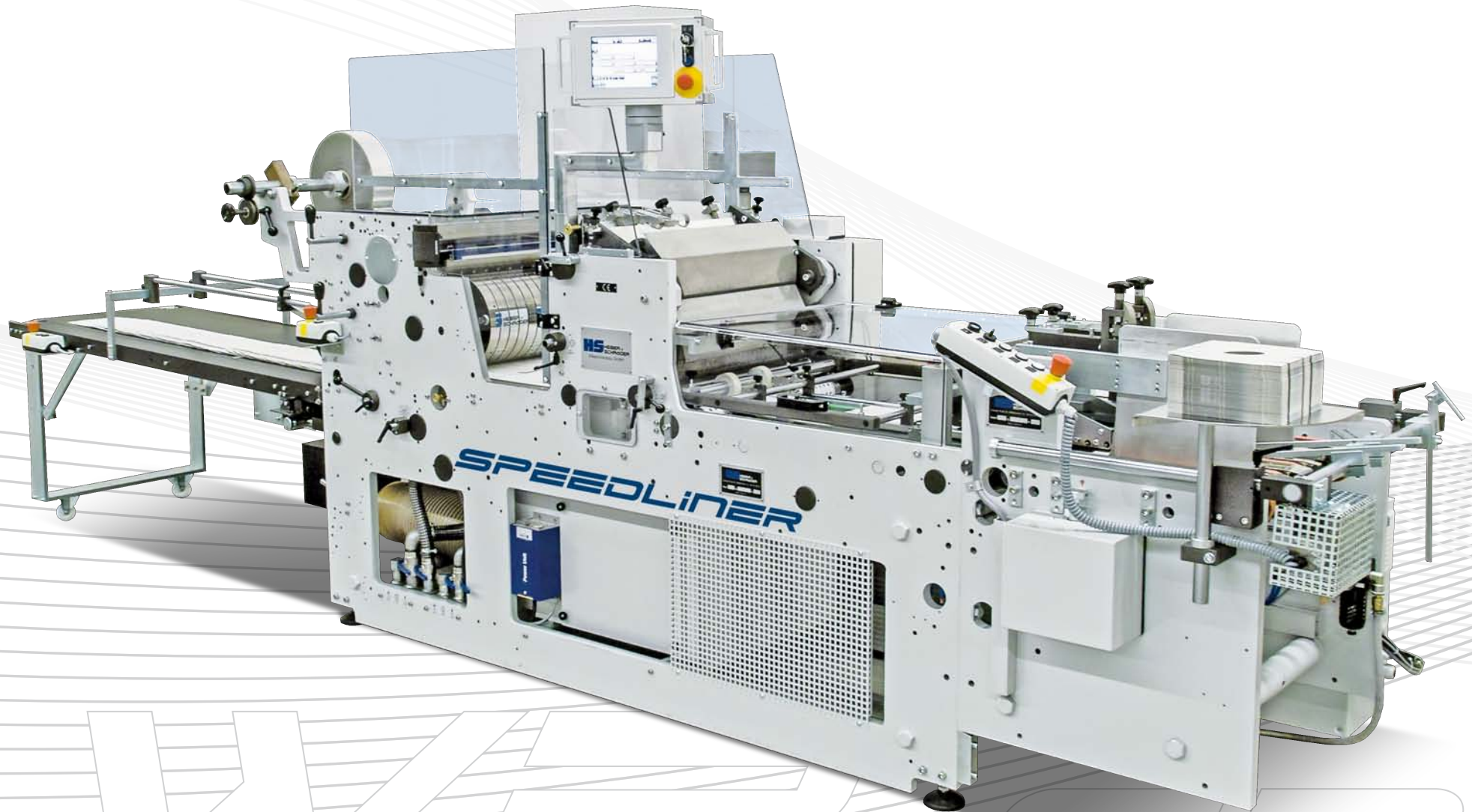
***ROTARY WINDOW PATCHING  
AND LINING MACHINES***



**HS** HEIBER +  
SCHRÖDER

Made in Germany

***FLEXIBLE TECHNOLOGY FOR FLEXIBLE MARKETS.  
WINDOW PATCHING AND MORE***



WWW.SPE



SPEEDLINER

## **UNMATCHED PERFORMANCE**

*High-speed output through a robust cross cutting system, an improved liner station, maximum use of space and all the well known advantages of our WPS series with a wide variety of options available.*



## **SHORT SET-UP**

*Minimize your downtime! Patented feeder teach-in function, set-up from one machine side only, perfect ergonomics.*

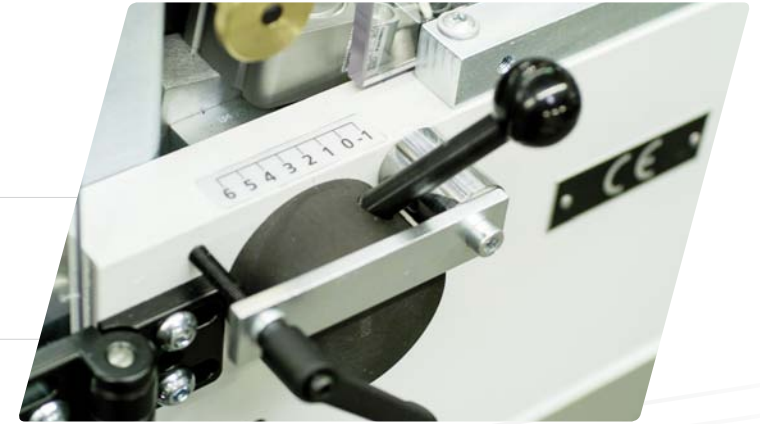


# SPEEDLINER

**HS** HEIBER +  
SCHRÖDER

## **PRECISION**

*Outstanding foil / liner positioning due to an improved blank transfer system.*



## **LIFETIME DURABILITY**

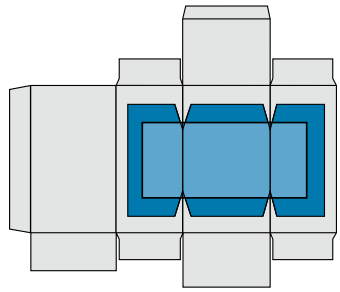
*Stable and robust, the WP Speedliner has a heavy duty cross cutting system; smoother foil / liner cutting with less jam risk. Designed and manufactured in Germany with high quality materials, the WP Speedliner holds the **HEIBER + SCHRÖDER'S** quality stamp.*



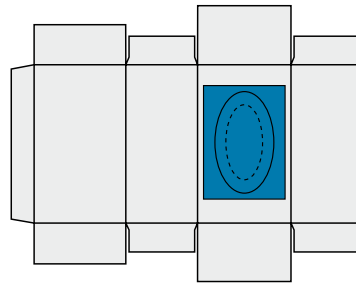
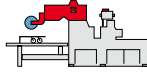
# **SIMPLY BETTER**

# H+S = EFFICIENCY BY FLEXIBILITY

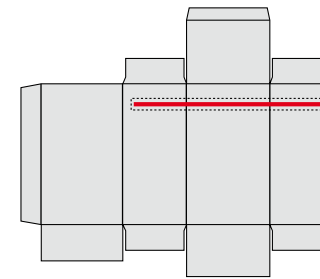
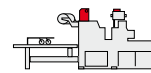
The modular concept of the **WP SPEEDLINER** offers flexible manufacturing capabilities for continuous product innovation.



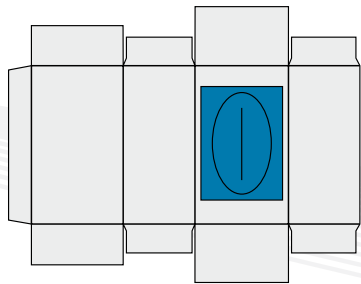
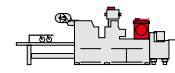
Window with heated creasing lengthwise and shaped die-cut



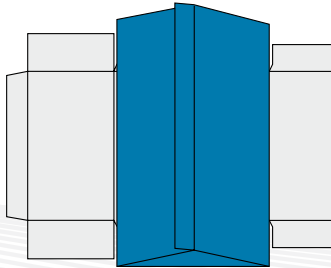
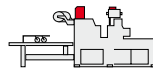
Window with shape perforation or shape cut



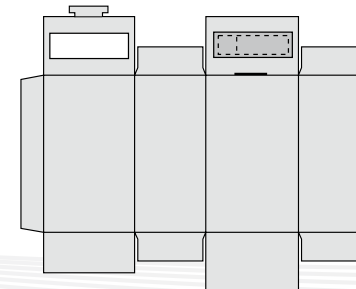
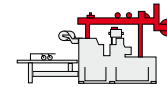
Folding box with tear tape



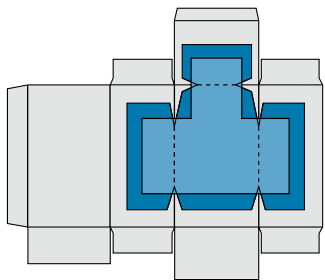
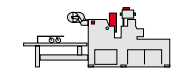
Window with intermittent slit



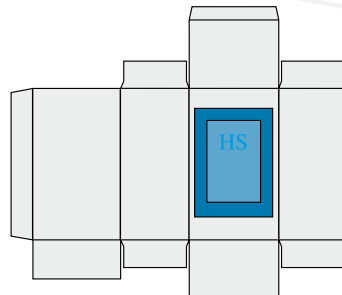
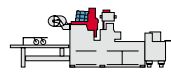
Tube forming and length sealing for compound material from the reel with sealable coating



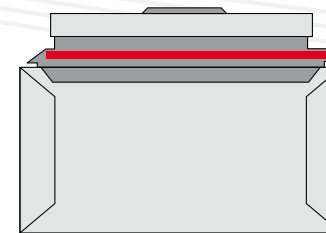
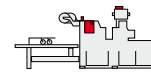
Handle applications



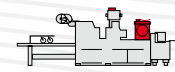
Pick and place applications



Window cut from pre-printed reel with register mark control



Application of double sided silicon tape strips and / or tear strips



## **OTHER WINDOW PATCHING MACHINES**



**WP PROLINER**

**UP TO 72.000 PCS / HOUR**



**WP MASTER**

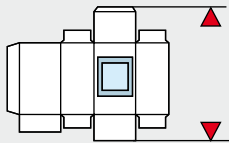
**UP TO 80.000 PCS / HOUR**

[www.heiber-schroeder.com](http://www.heiber-schroeder.com)

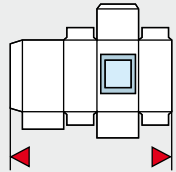
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## WFP SPEEDLINER

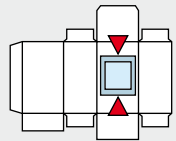
### FORMAT RANGE SINGLE LANE OPERATION



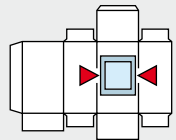
**Blank length**  
80 – 800 mm  
3 1/8" – 31 1/2"



**Blank width**  
80 – 600 mm  
3 1/8" – 23 1/2"



**Window length**  
40 – 560 mm  
1 9/16" – 22"



**Window width**  
30 – 440 mm  
1 3/16" – 17 1/3"  
**Liner width**  
60 – 300 mm  
2 1/3" – 11 3/4"

#### MATERIAL CALIPER

**Paper and cardboard**  
220 g/m<sup>2</sup> to 600 g/m<sup>2</sup>, corrugated  
up to 5 mm

#### FILM THICKNESS

0.03 mm – 0.3 mm (Film thickness  
limits maximum cutting width)

#### FOIL / LINER REEL DIAMETER:

Outer max. 500 mm 19 3/5"  
Inner 76 mm 3"

#### OTHER DIMENSIONS ON REQUEST!

V.20160520

### OUTPUT LINER STATION

(depending on blank length)

1 lane

Blank length below 230 mm - 9 1/16"	28.000 Pcs / hour	466 pcs./min
Blank length below 370 mm - 14 9/16"	19.000 Pcs / hour	316 pcs./min
Blank length over 370 mm - 14 9/16"	10.000 Pcs / hour	166 pcs./min

### OUTPUT WINDOW PATCHER

(depending on blank length)

1 lane

Blank length below 230 mm - 9 1/16"	36.000 Pcs / hour	600 pcs./min
Blank length below 370 mm - 14 9/16"	24.000 Pcs / hour	400 pcs./min
Blank length over 370 mm - 14 9/16"	12.000 Pcs / hour	200 pcs./min

### POWER SUPPLY:

(Standard)

230/400V, 50 A main fuse, 5 x 10mm<sup>2</sup>

### COMPRESSED AIR:

(filtered and dried)

6 bar, air supply diameter 12 mm 1/2 inch.

### POWER

### CONSUMPTION:

at 80% 9.8 KW

**DIMENSIONS:** (Basic machine) Length 5.500 mm Width 2.530 mm

**WEIGHTS:** (Basic machine) approx. 3.300 kg

These technical data represent maximum values and are dependent upon the quality of material and blank formats. Maximum and/or minimum indications cannot be accommodated if they coincide in the same blank. Subject to constructional alterations.

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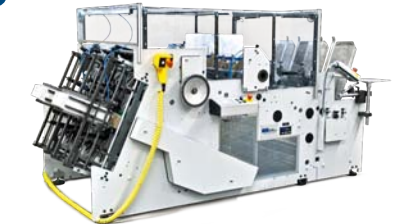
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## CARTON ERECTING MACHINES

### SPEEDFORMER



### CE 1000



### CE 1560

